# SERVICE MANUAL PARTS LIST

MODEL AM-2950



ALSO APPLICABLE TO BLACK PANEL MODEL



# STEREO INTEGRATED AMPLIFIER MODEL AM-2950

ALSO APPLICABLE TO BLACK PANEL MODEL

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### SECTION 1

# **SERVICE MANUAL**

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For	basic adjustments, measuring methods, and operating principles, refer to GENERAL TECHNIC	CAL

For basic adjustments, measuring methods, and operating principles, refer to GENERAL TECHNICAL MANUAL.

### I. TECHNICAL DATA

### POWER AMPLIFIER SECTION

RATED OUTPUT POWER	
2-CHANNELS DRIVEN	120 watts per channel, minimum RMS, at 8 ohms from 20 to 20,000 Hz with no more than 0.06% total harmonic distortion.
FREQUENCY RESPONSE	(MAIN-IN) DC to 100 kHz +0, -0.5 dB
POWER BANDWIDTH (IHF)	10 Hz to 40 kHz/8 ohms (Total Harmonic Distortion: 0.06%)
SIGNAL TO NOISE RATIO (IHF) PHONO	Better than 80 dB
AUX	Better than 100 dB
RESIDUAL NOISE	Less than 0.5 mV at 8 ohms
CHANNEL SEPARATION (IHF) PHONO	Better than 50 dB at 1,000 Hz
DAMPING FACTOR	More than 50 (1 kH, 8 ohms)
OUTPUT: SPEAKERS	A, B, C (4 to 16 ohms)/A+B, A+C, B+C (8 to 16 ohms)
HEADPHONE	4 to 16 ohms

### PRE AMPLIFIER SECTION

INPUT SENSITIVITY/IMPEDANCE PHONO	PHONO 1:3 mV/33/47/100 kohms, PHONO 2:3 mV/47 kohms
AUX	150 mV/100 kohms
TUNER	150 mV/100 kohms
TAPE MONITOR	PIN: 150 mV/100 kohms
	DIN: 150 mV/100 kohms
MAIN IN	PIN: 1 V/47 kohms
OUTPUT LEVEL/IMPEDANCE TAPE REC	PIN: 150 mV/1 kohms
	DIN: 30 mV/30 kohms
PRE OUTPUT	1 V/4.7 kohms
FREQUENCY RESPONSE	
PHONO (RIAA equalization)	30 Hz to 15 kHz +0.5 dB, -0.5 dB
AUX, TAPE MONITOR	3 Hz to 60 kHz +0 dB, -1 dB
TONE CONTROL	±10 dB at 100 Hz, 1 kHz, 4 kHz, 10 kHz
LOUDNESS CONTROL	+10 dB at 100 Hz, +6 dB at 10 kHz (Volume control set at -30 dB position)
FILTER: HIGH	−6 dB at 8.12 kHz
LOW	−6 dB at 15.30 Hz
AUDIO MUTE	-15 dB, -30 dB

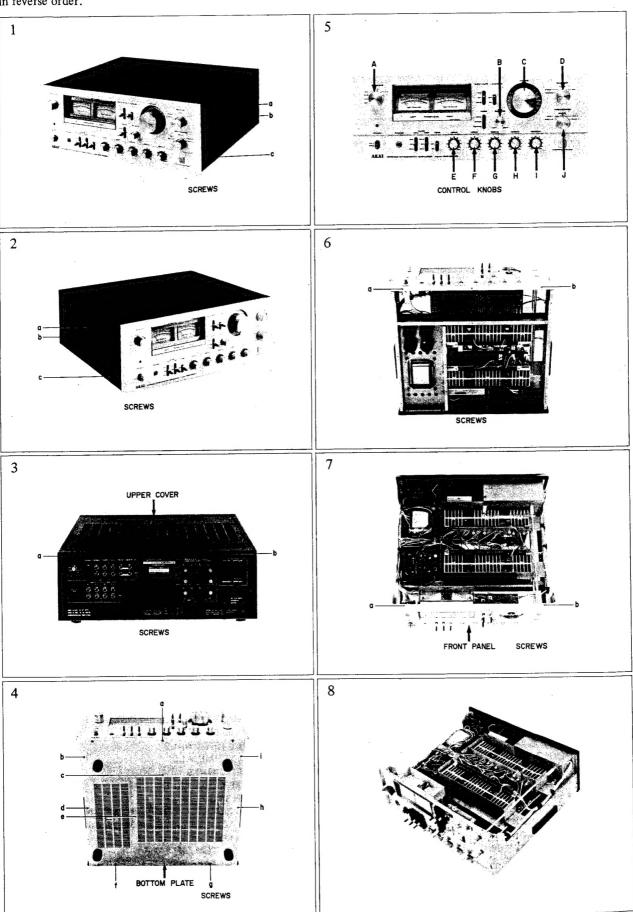
### **MISCELLANEOUS**

SEMICONDUCTORS	Transistors: 47, Diodes: 31, IC: 2
POWER REQUIREMENTS	120 V, 60 Hz for USA and Canada
	220 V, 50 Hz for Europe Except UK
	240 V, 50 Hz for UK and Australia
	110/220/240 V, 50/60 Hz Switchable for the other countries
DIMENSIONS	440 (W) x 170 (H) x 430 (D) mm (17.3 x 6.7 x 16.9 inches)
WEIGHT	17.8 kg (39.2 lbs)

<sup>\*</sup> For improvement purposes, specifications and design are subject to change without notice.

# II. DISMANTLING OF UNIT

In case of trouble, etc. necessitating dismantling, please dismantle in the order shown in the photographs. Ressemble in reverse order.



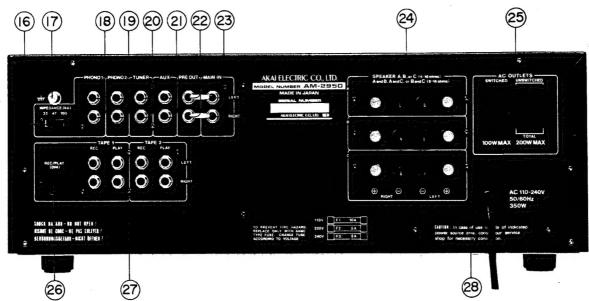


Fig. 1 Controls

- 1. POWER SWITCH and POWER INDICATOR LAMP
- 2. SPEAKER SYSTEM SELECTOR
- 3. OUTPUT POWER LEVEL METERS
- 4. MODE SWITCH
- 5. AUDIO MUTE SWITCH
- 6. LOUDNESS SWITCH 7. STEREO BALANCE CONTROL
- 8. VOLUME CONTROL
- 9. INPUT SELECTOR
- 10. TAPE MONITOR SWITCH
- 11. HEADPHONE JACK
- 12. LOW FILTER SWITCH
- 13. HIGH FILTER SWITCH
- 14. TONE SWITCH
- 15. TONE CONTROLS

- 16. IMPEDANCE SWITCH
- 17. GROUND TERMINAL
- 18. PHONO 1 TERMINALS
- 19. PHONO 2 TERMINALS
- 20. TUNER TERMINALS
- 21. AUX TERMINALS
- 22. PRE-OUT TERMINALS
- 23. MAIN-IN TERMINALS
- 24. A, B and C SYSTEM SPEAKER TERMINALS
- 25. EXTRA AC OUTLETS (Some Models not equipped with this facility)
- 26. TAPE 1 SYSTEM DIN JACK
- 27. TAPE 2 and TAPE 2 SYSTEM REC/PB TERMINALS
- 28. AC CORD (AC Inlet for UK and some other countries)

### IV. PRINCIPAL PARTS LOCATION

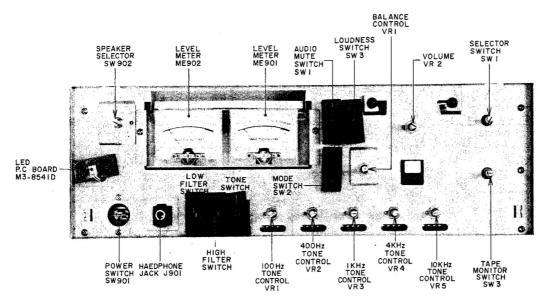
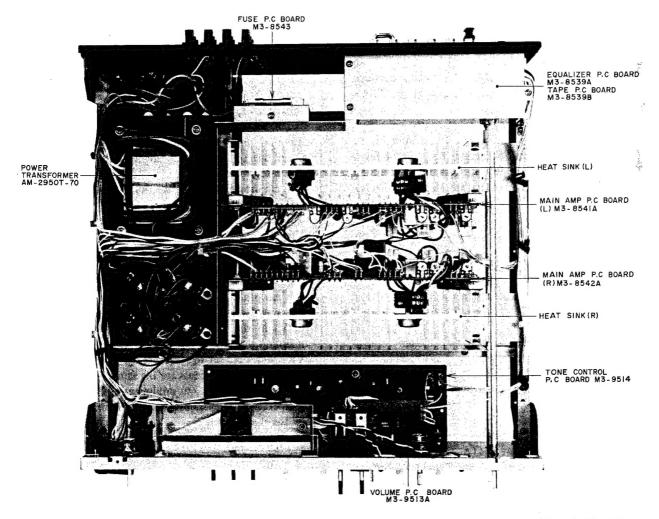


Fig. 2 Front View



2.27

Fig. 3 Top View

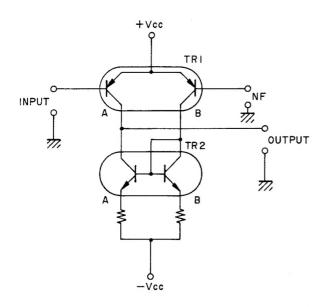


Fig. 4

# 1. Differential Amplifier and Current Mirror Circuit (Refer to Fig. 4)

A current mirror circuit composed of TR2A and TR2B is included as a load resistance for TR1A and TR1B which compose the Differential Amplifier. When TR1A base potential in creases, the voltage between the TR1A base and the emitter decreases and TR1A collector current decreases.

Since TR1 is a dual transistor differential amplifier, TR1B collector current increases proportionately to TR1A collector current decreases. The current flowing to TR2B also increases and this increases TR2B collector potential. Since the base and the collector are connected for TR2B and TR2B collector connected to TR2A base, TR2A base potential increases by the same amount as the TR2 base potential. (VBE increase) This becomes a force to increase TR2A collector current but the TR1A collector current and the TR2A collector current must be equal.

Looking at the internal resistance of TR1A and TR2A, we find that the results are:

Decrease in voltage between base and emitter

→ increase in internal resistance

Increase in voltage between base and emitter

→ decrease in internal resistance

Since equal amount of collector current flow to increase TR1A internal resistance and decrease TR2A internal resistance, both TR1A collector potential and TR2A collector potential rise. These two changes of potentials directly becomes the output, and TR1A and TR1B push-pull outputs combine to become the input voltage of the next stage.

The advantages of the current mirror circuit include a gain of more than two times(6 dB). low distortion at high frequencies, good rise-up characteristics, and good temperature characteristics.

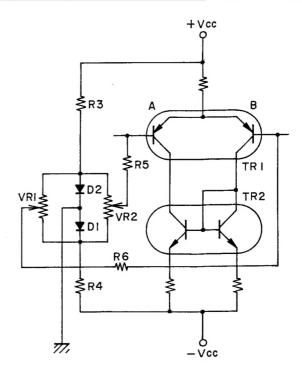


Fig. 5 D.C Balance

Fig. 5 shows the circuit for DC Balance.

With DC amplifier, voltage arising in the center point causes the direct current flow to the speakers and thus result in speaker distortion.

Balancing out is necessary even in the first stage differential amplifier where center point potential arises out of temperature change and differences in transistor performance.

The circuit composed of R3, R4, R5, R6, VR1, VR2, D1, and D2 is the DC balance circuit.

To balance, it is necessary to minimize the change of  $V_{\rm RE}$ .

When the temperature rises, TR1 VBE and the collector current increase to cause the base potential to rise.

On the other hand, the silicon diodes (D1 and D2) connected to the base show very little change (0.6 - 0.7V) in the forward voltage drop and function to maintain the TR1 base potential stabilized.

VR1 and VR2 set the base voltage so that TR1A and TR1B collector currents are the same.

Also, in this model, to minimize influence from the temperature outside, TR1 and TR2 are heat coupled by the shield box.

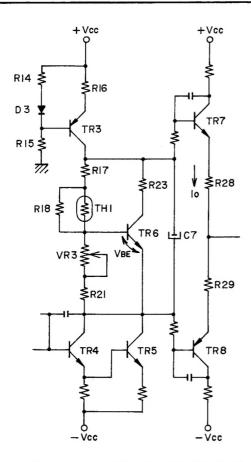


Fig. 6 Idling Current Supply Circuit & Temperature Compensation

# 2. Idling Current Supply Circuit and Temperature Compensation (Refer to Fig. 6)

Looking at the idling current's temperature compensation, when TR7 collector current  $I_0$  increases due to a rise in temperature,  $V_{BE}$  of TR6 and TR6 collector current increase. This causes the  $V_{BE}$  of TR7 and TR7 collector current to decrease, thus maintaining idling current's stability.

Also, because the thermister has a negative temperature characteristic  $I_O$  increase leads to an increase of TR6's  $V_{BE}$  and TR6 collector current.

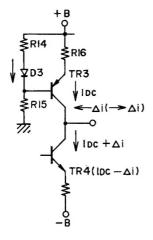


Fig. 7

Fig. 7 shows the constant-current load circuit. Its operation can be described as follows.

By making TR3 base constant voltage through D3, R14 and R15, a fixed current flows to TR3.

When there is no signal at TR3, the same I<sub>DC</sub> flowing to TR3 flows to TR4. But when a positive half cycle is supplied to the TR4 base, TR4 collector current becomes more than the I<sub>DC</sub>. And since TR3 is fixed by the constant current I<sub>DC</sub>, Δi flows from the next stage to TR4, resulting in a flow of I<sub>DC</sub> +Δi to TR4. On the other hand, when a negative half cycle is supplied to TR4, TR4 collector current becomes less than I<sub>DC</sub>. But because constant current I<sub>DC</sub> flows to TR3, Δi of constant current flows to the next stage. Therefore, TR4 receives I<sub>DC</sub> -Δi current. As above, change in the TR4 current Δi flows only to the next stage.

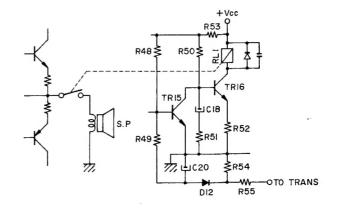


Fig. 8 Mute Circuit

### 3. Mute Circuit (Refer to Fig. 8)

When the amplifier power is turned OFF or ON, the popping sound and distortion occur to damage the speakers and produce unpleasant noise.

This is prevented by the circuit shown in Fig. 8. When the power is turned ON, TR15 base is reverse biased through D12, C20, R49, R54, and R55 and is put into an OFF condition.

TR16 base potential decrease with C18 charging current coming through R50 and turns on TR16 after a fixed time. The relay (RL1) is put into operation at this point, and the main amplifier and the speakers are connected.

When the power is turned OFF, the reverse bias supplied to TR15 gradually disappears to turn on TR15. Thereby, C18 discharges through TR15 and turns OFF. TR16. The relay (RL1) turns OFF and the main amplifier and the speakers are disconnected at the same time.

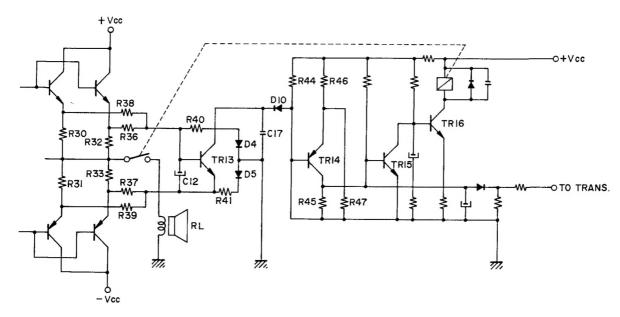


Fig. 9 Overcurrent Detection Circuit

# 4. Overcurrent Detection Circuit (Refer to Fig. 9)

Output stage transistor may break down because of excess current or excess power consumption by the transistor when the output terminal of the power amplifier is shortcircuited or when too many speakers are connected and the load impedances are too low equivalently.

This is prevented by the circuit in Fig. 9.

Ordinarily, the base potential and the emitter potential of TR13 are equal and TR13 is maintained OFF. When the load RL becomes lower than the power amplifier's rated or shortcircuited, TR13 base potential becomes greater than the emitter potential (VBE increase) and TR13 is turned ON. When TR13 is turned ON, TR14 base potential decrease according to the voltage drops at R44. TR14 than becomes ON, TR15 base potention decrease and TR15 becomes ON. C18 rapidly discharges and TR16 base potential increase, and TR16 turns OFF to cut off the speakers from the main amplifier. C12 is a condenser to prevent malfunction by noise.

D4 and D5 are temperature compensation diodes for TR13.

Even when there is an increase in the drift current due to a rise in temperature and there is an increase in voltage between TR13 base and emitter, TR13 base potential do not change because the silicon diode D4 forward voltage drop is fixed. The increase of TR13 collector current is thereby withheld.

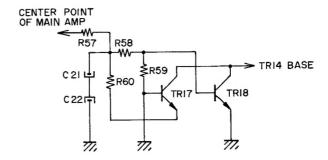


Fig. 10 Center Point DC Voltage Detection Circuit

# Center-Point Voltage Detection Circuit (Refer to Fig. 10)

When such emergency occurs as a shortcircuit between the collector and the emitter of one of the power amplifier output transistors, direct current potential appears at the output terminal and, with the OCL circuit, the direct current flows to and damages the speakers.

This is prevented by the circuit in Fig. 10.

Ordinarily, center point potential is 0 V and therefore TR17 and TR18 are OFF. Also, since C21 and C22 are connected to the chassis, TR17 and TR18 are not affected by the AC signal.

But when the center point potential changes and a positive DC potential appears, this voltage becomes TR18 base bias and turns on TR18.

Consequently, TR14 and TR15 of the next stage turn ON and TR16 turns OFF to disconnect the main amplifier and the speakers.

Also when a negative DC potential is generated at the center point, TR17 emitter potential becomes lower than the base potential (VBE increase) and TR17 is turned ON. Consequently, TR14 and TR15 are turned ON and TR16 is turned OFF to disconnect the main amplifier and the speakers.

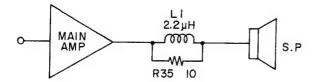


Fig. 11

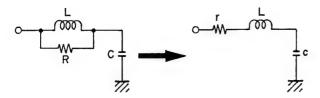


Fig. 12

### 6. L1 and R35 Operation (Refer to Fig. 11, 12)

Fig. 11 shows the circuit. Fig. 12 shows the equivalent circuit.

Looking at the shortcoming first, we find that when an inductance or a resistor is added between the power amplifier output and the speaker, in case of an inductance there is a disadvantage of greater and greater power amplifier output impedance in the high frequencies. But actually it is only about 0.014 ohms at 1 kHz and 1.4 ohms at 100 kHz.

Therefore it can be said that it is negligible.

Looking at the advantages, we find the following. When the load is connected to something with a capacitive component, it forms a series resonance circuit and load impedance is zero at the resonance point. But by the workings of R connected in parallel to L, the resonance circuit is damped and a pure resistance is seemingly added equivalently in series so that the load impedance does not become zero even at the resonance point.

This works as a buffer to various kinds of effect coming from the load side. For example, it can maintain the load impedance above a fixed value even if a 3-way or 4-way speaker with a built-in L-C network is connected.

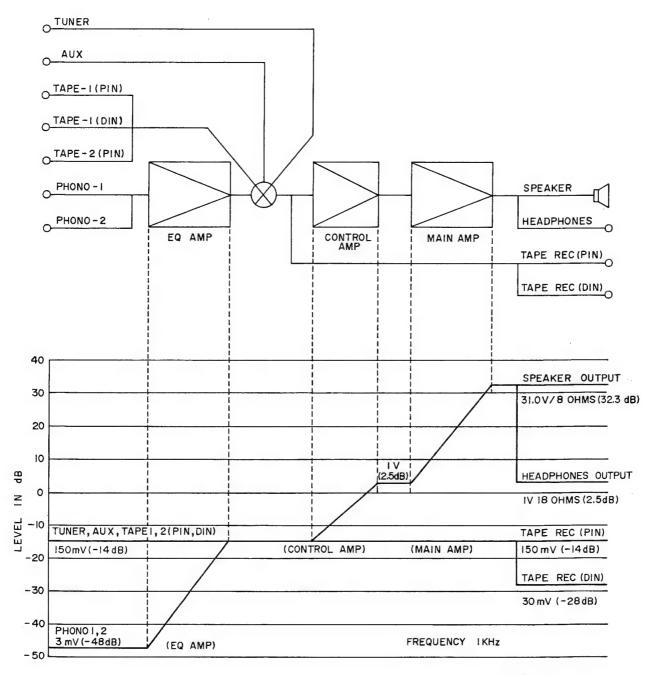


Fig. 13 Level Diagram

# VII. AMPLIFIER ADJUSTMENT

NOTE: The letter "b" added to each part symbol in the following figure denotes the right channel

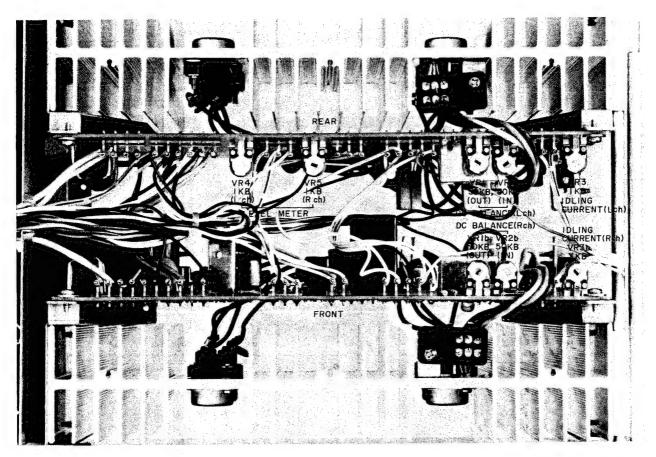


Fig. 14 Main Amp Adjust Point

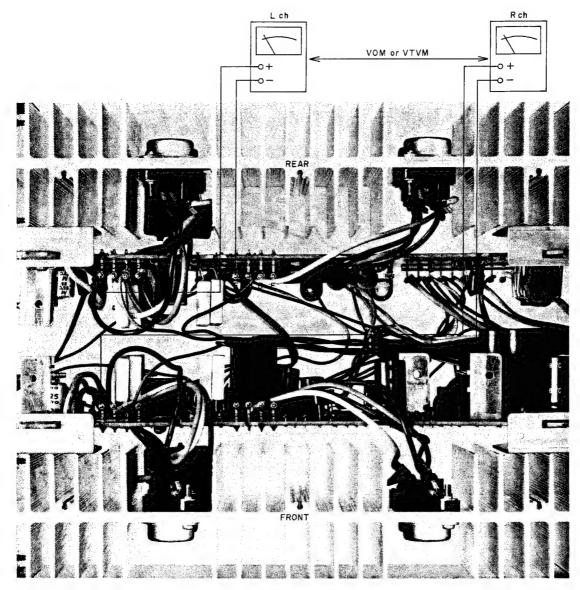


Fig. 15 Idling Current Adjustment Instrument Connection

# 1. Idling Current Adjustment (Refer to Fig. 14, 15)

- 1) Disconnect the jumper plugs from the PER OUT and MAIN IN terminals on the rear panel.
- 2) Keep the SPEAKERS Switch on the front panel in the OFF position. Now, follow the directions in Table 1 below.

Table 1 Idling Current Adjustment

Step	Item	Adjust:	Result	Method
3	Idling current (Left channel)	VR3 1 kB (Main Amp P.C Board)	20 mV	Use a VOM or VTVM with it in 100 mV DC range.
4	Idling current (Right channel)	VR3b 1 kB (Main Amp P.C Board)	20 mV	The idling current should be 20 mA

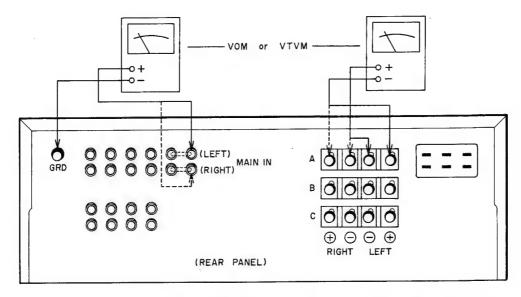


Fig. 16 DC Balance Adjustment Instrument Connection

### 2. DC Balance Adjustment (Refer to Fig. 14, 16)

- 1) Disconnect the jumper plugs from the PRE OUT and MAIN IN terminals on the rear panel.
- 2) Keep the SPEAKERS switch on the front panel in the A position.
- For the left-channel DC balance, turn VR2 (50 kB) until the input voltage at the MAIN IN (LEFT) terminal is around 0 V.
- 4) Turn VR1 (50 kB) until the output voltage at the SPEAKER A (LEFT) terminal is around 0 V.
- 5) Repeat Steps 3) and 4) until the input and output voltages are within ±1 and ±20 mV, respectively.
- 6) Similarly, adjust VR2b (50 kB) and VR1b (50 kB) for the right-channel DC balance until the input and output voltage at the SPEAKER A (RIGHT) terminal is within ±1 and ±20 mV, respectively.

- 3. Level Meter Indication Adjustment (Refer to Fig. 14, 17, 18)
  Set-up
  - 1) Connect an AF oscillator to the AUX jacks on the rear panel as illustrated in Fig. 17.
  - 2) Connect an 8-ohms load across each SPEAKER A terminal as illustrated.
  - 3) Connect an AC voltmeter across the load.
  - 4) Set the SPEAKERS selector to the A position.
  - 5) Set the TONE controls and BALANCE control to their mechanical centers ("0").
  - 6) Throw the MODE switch into the MONO position.
  - 7) Keep the LOUDNESS switch in the OFF position.
  - 8) Set the SELECTOR switch to the AUX position.
  - 9) Set the AUDIO MUTE, FILTER LOW and HIGH, and TONE switches to the OFF position.

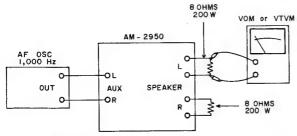


Fig. 17 Level Meter Indication Adjustment Instrument Connection

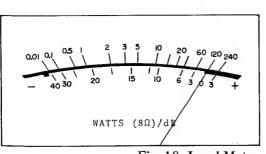


Fig. 18 Level Meter

### **Procedures**

- 1) Turn on the AF oscillator and under adjustment.
- 2) Set the AF oscillator output frequency to 1,000 Hz and the level to 150 mV.
- 3) Adjust the VOLUME control on the front panel until the VTVM reads 31.0 V.
- 4) Now, adjust VR4 (Right) on the Main Amp P.C board (see Fig. 14) until each POWER LEVEL meter deflects to the mark "120". (see Fig. 18)

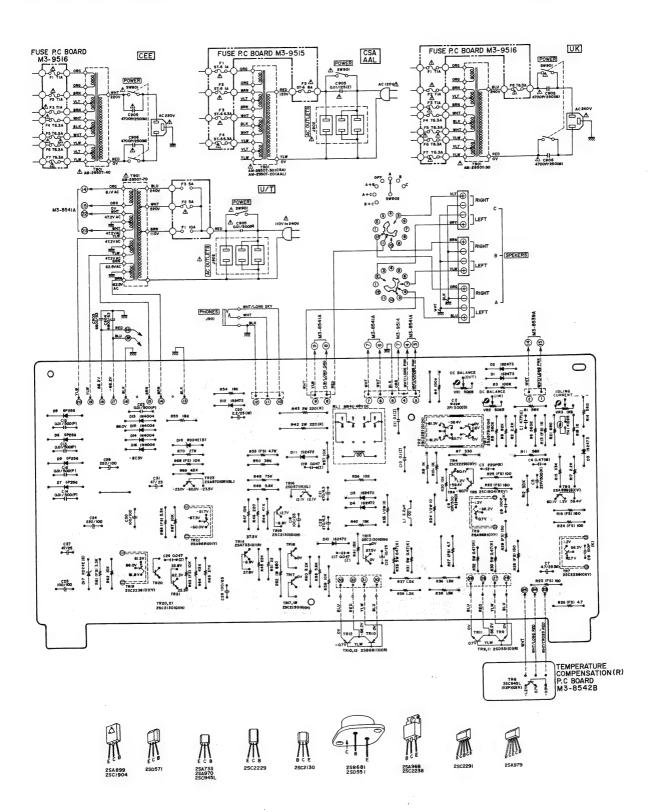
### VIII. CLASSIFICATION OF VARIOUS P.C BOARDS

### 1. P.C BOARD TITLES AND IDENTIFICATION NUMBERS

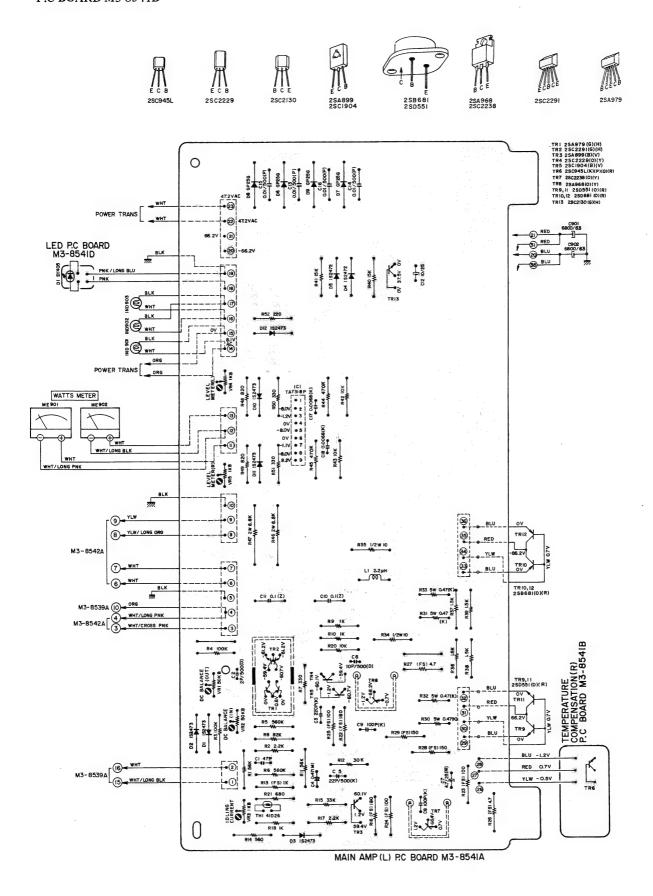
P.C Board Title	P.C Board Number
Main Amp (L) P.C Board	M3-8541A
Main Amp (R) P.C Board	M3-8542A
Tone Control P.C Board	M3-9514
Equalizer P,C Board	M3-8539A
Tape P.C Board	M3-8539B
Volume P.C Board	M3-9513A
Balance P.C Board	M3-9513B
Temperature Compensation (L) P.C Board	M3-8541B
Temperature Compensation (R) P.C Board	M3-8542B
LED P.C Board	M3-8541D
Fuse P.C Board (U/T)	M3-8543
Fuse P.C Board (CSA, AAL)	M3-9515
Fuse P.C Board (CEE, UK)	M3-9516

### 2. COMPOSITION OF VARIOUS P.C BOARDS

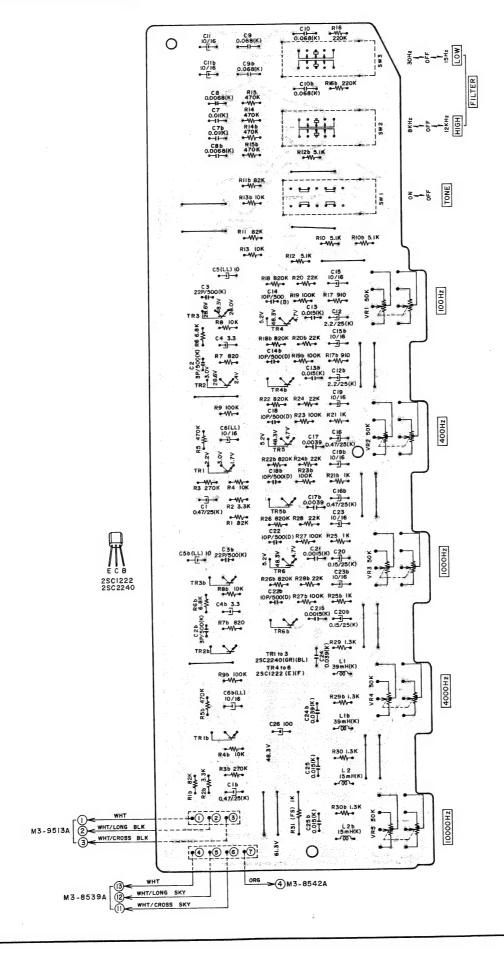
1) MAIN AMP (R) P.C BOARD M3-8542A(2ED) & TEMPERATURE COMPENSATION (R) P.C BOARD M3-8542B



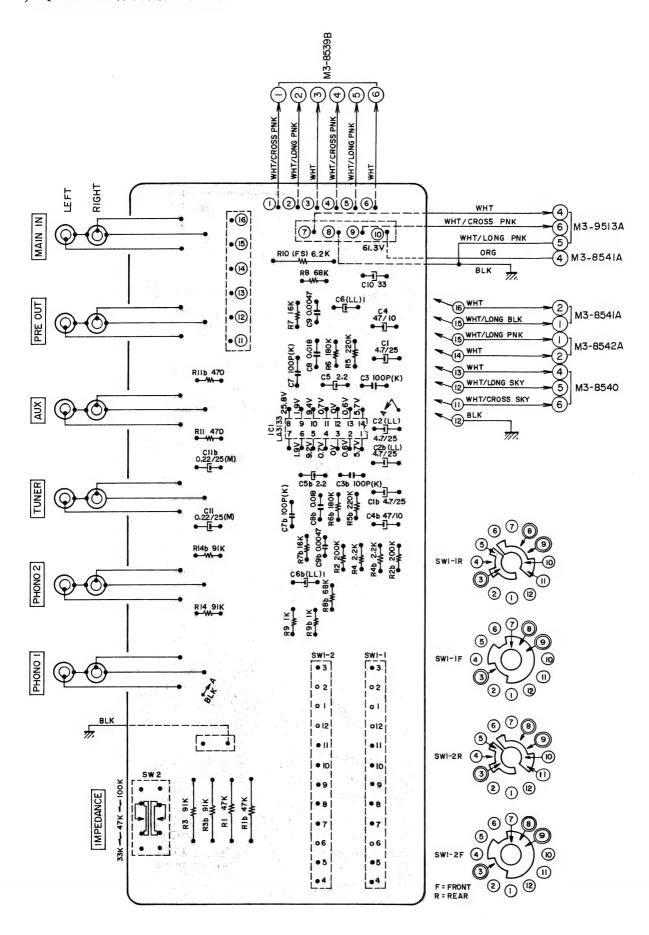
# 2) MAIN AMP (L) P.C BOARD M3-8541A, TEMPERATURE COMPENSATION (L) P.C BOARD M3-8541B & LED P.C BOARD M3-8541D



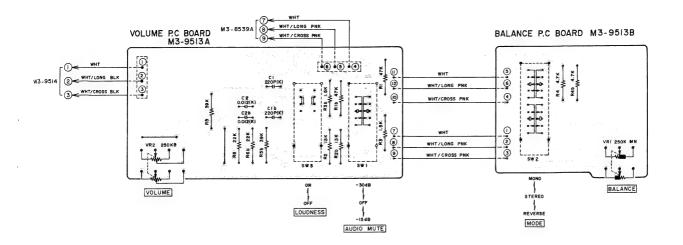
### 3) TONE CONTROL P.C BOARD M3-9514



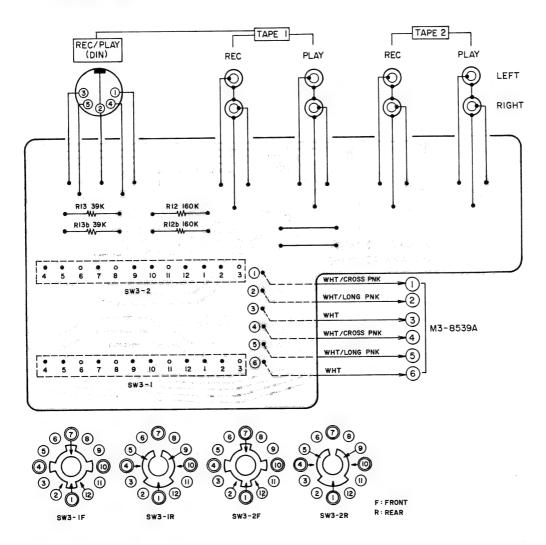
### 4) EQUALIZER P.C BOARD M3-8539A



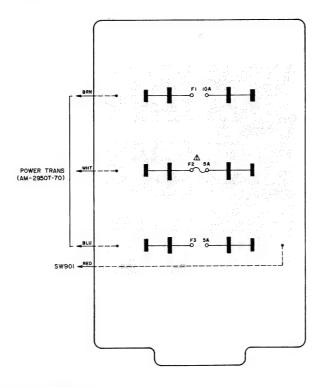
### 5) VOLUME P.C BOARD M3-9513A & BALANCE P.C BOARD M3-9513B



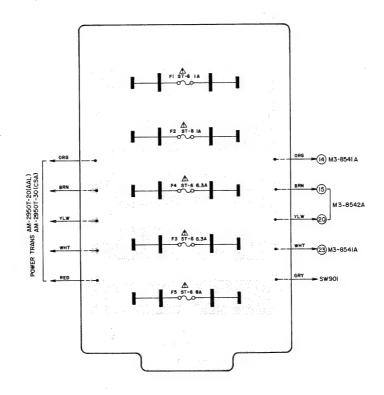
### 6) TAPE P.C BOARD M3-8539B



### 7) FUSE P.C BOARD (U/T) M3-8543



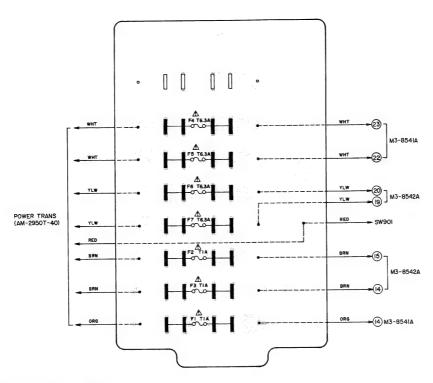
### 8) FUSE P.C BOARD (CSA, AAL) M3-9515



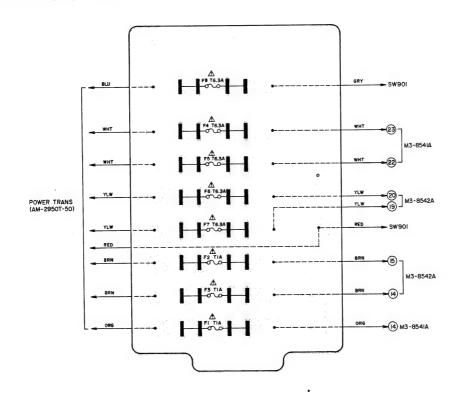
WARNING: AINDICATES SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS

AVERTISSEMENT: ALL INDIOU LES COMPOSANTS CRITIQUES DE SÛRETÉ. POUR MAINTENIR LE DEGRE DE SECURITE DE L'APPAREIL NE REMPLACER LES CONPOSANTS DONT LE FONCTIONNEMENT EST CRITIQUE POUR LA SECURITE QUE PAR DES PIECES RECOMMANDEES PAR LE FABRICANT

### 9) FUSE P.C BOARD (CEE) M3-9516



### 10) FUSE P.C BOARD (UK) M3-9516



WARNING: &INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS

AVEDTISSEMENT ALL INDICULIES COMPOSANTS CRITIQUES DE SURETÉ. POUR

AVERTISEMENTA ALL INDIGUES SOMPOSANTS CRITIQUES DE SÚRETÉ. POUR MAINTENIR E GORE DE SECURITE DE L'APPAREIL NE REMPLACER LES OUE PAR DES PIECES RECOMMEMENT EST CRITIQUE POUR LA SECURITE QUE PAR DES PIECES RECOMMANDEES PAR LE FABRICANT.

### **SECTION 2**

# PARTS LIST

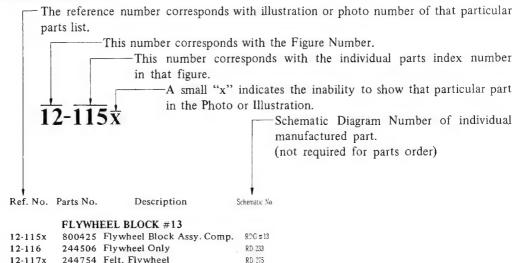
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4.	TONE CONTROL P.C BOARD (M3-9514) BLOCK	31
5.	EQ P.C BOARD (M3-8539A) BLOCK	31
6.	TAPE P.C BOARD (M3-8539B) BLOCK	31
7.	VOL. P.C BOARD (M3-9513A) BLOCK	31
8.	BALANCE P.C BOARD (M3-9513B) BLOCK	31
9.	ASSEMBLY BLOCK	32
0.	FINAL ASSEMBLY BLOCK	34
	INDEX	35

Resistor and Capacitor which is not listed in this parts list, please refer to COMMON LIST FOR SERVICE PARTS.

### HOW TO USE THIS PARTS LIST

- 1. This parts list is compiled by various individual blocks based on assembly process.
- 2. When ordering parts, please describe parts number, serial number, and model number in detail.
- 3. How to read list.



4. The symbol numbers shown on the P.C. Board list can be matched with the Composite Views of components of the Schematic Diagram or Service Manual.

RD 236

RD-237

- 5. The indications of Resistors and Capacitors in the photos of P.C. Board are being eliminated.
- 6. The shape of the parts and parts name, etc. can be confirmed by comparing them with the parts shown on the Electrical Parts Table of P.C. Board.
- 7. Both the kind of part and installation position can be determined by the Parts Number. To determine where a parts number is listed, utilize Parts Index at end of Parts List.
  - It is necessary first of all to find the Parts Number. This can be accomplished by using the Reference Number listed at right of parts number in the Parts Index. (meaning of ref. no. outlined in Item 3 above).
- 8. Utilize separate "Price List for Parts" to determine unit price. The most simple method of finding parts Price is to utilize the reference number.

### CAUTION:

12-118

12-119

251324 Main Metal Case

253080 Main Metal

- 1. When placing an order for parts, be sure to list the parts no. model no., and description. There are instances in which if any of this information is omitted, parts cannot be shipped or the wrong parts will be delivered.
- 2. Please be careful not to make a mistake in the parts no. If the parts no. is in error, a part different from the one ordered may be delivered.
- 3. Because parts number and parts unit supply in the Preliminary Service Manual (Basic Parts List) may be partially changed, please use this parts list for all future reference.

WARNING: A INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMEMNDED PARTS.

AVERTISSEMENT: 

IL INDIQU LES COMPOSANTS CRITIQUES DE SURETE, POUR MAINTENIR LE

DEGRE DE SECURITE DE L'APPAREIL NE REMPLACER LES COMPOSANTS DONT LE

FONCTIONNEMENT EST CRITIQUE POUR LA SECURITE QUE PAR DES PIECES RECOM
MANDEES PAR LE FABRICANT.

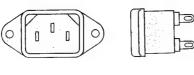
### AC INLET SYSTEM

This model is equipped with an AC INLET SYSTEM. Please refer to the AC INLET SYSTEM CHART below for the specific type. By the AC INLET SYSTEM, AC (mains) cord can be connected to and disconnected from the model because the model is provided with socket exclusively for AC (mains) cord on its main body.

Please note, however, that certain models are not equipped with this system and has a built-in AC (mains) cord as before.

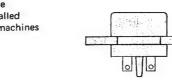
### AC INLET SYSTEM CHART

### CLASS I

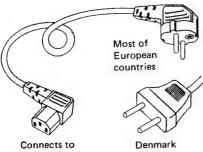








panel

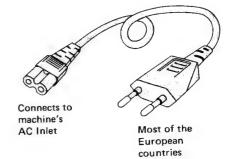


machine's AC Inlet



Australia differs according to wall socket

Picture 2 AC (mains) cord



**CLASS II** 

This mark indicating double insulation will be attached to machine's rear



differs according to wall socket

### Parts List for AC (mains) Cord Set

Standard		Description	Type of AC Inlet	Parts No.
CEE		Cord Set CEE (3 cores)	3P	EW302993
	BEAB	Cord Set BEAB (3 cores)	3P	EW302994
Class I	SAA	Cord Set SAA (3 cores)	3P	EW302996
	U/T	Cord Set U/T (3 cores)	3P	EW302646
Class II	CEE	Cord Set CEE (2 cores)	2P	EW638144
	BEAB	Cord Set BEAB (2 cores)	2P	EW302995
	SAA	Cord Set SAA (2 cores)	2P	EW302991
	U/T	Cord Set U/T (2 cores)	2P	EW302899

### 1. RECOMMENDED SPAIR PARTS LIST

Because, if the parts listed below are on hand, almost any repair can be accomplished, we suggest that you stock these Recommended Spare Parts Items.

Parts No.	Description	Note
BA311573	Main Amp P.C Board (L) Comp. AM-2950	
BA311577	Main Amp P.C Board (R) Comp. AM-2950	
BA311565	Tone Control P.C Board Comp. AM-2950	
BT313273	⚠ Power Trans. AM-2950T-20	AAL
BT313274	⚠ Power Trans. AM-2950T -30	CSA
BT313275	⚠ Power Trans. AM-2950T-40	CEE
BT313276	⚠ Power Trans. AM-2950T-50	UK
BT313278	⚠ Power Trans. AM-2950T -70	U/T
EC313279	Elect./C. 6800μF 63WV	
ED308592	LED SY-405D	
ED313566	Silicon Diode GP-25G	
ED570273	Silicon Diode 1N4004	
ED214457	Silicon Diode 1S2472	
ED624903	Silicon Diode 1S2473	
ED624903	Silicon Diode 1S2473	
ED321390	Thermister 41D26	·
ED244732	Zener Diode RD24E (B)	
EF277402	⚠ Fuse ST-6 1A	CSA, AAL
EF303348	△ Fuse ST-6 6.3A	CSA, AAL
EF303349	⚠ Fuse ST-6 8A	CSA, AAL
EF313584	⚠Fuse 10A 250V	U/T
EF623103	⚠ Fuse (SEMKO T Type) 1AT	CEE, UK
EF242605	⚠ Fuse (SEMKO T Type) 6.3AT	CEE, UK
EI305696	IC LA3133	
EI308865	IC TA7318P	
EL308840	Lamp (Cord Type) 8V 300mA (600mm x 2)	
EL313557	Lamp (Cord Type) 8V 50mA (750mm x 2)	
EM313280	Watt Meter S11ADR80A	
EM313281	Watt Meter S11ADR80B	BL
EP313565	Relay MS4U 48V DC	
ES224436	⚠Push SW.	U/T
ES315801	△ Push SW. ESB-9933A Z-33 TV 10	CSA
ES280258	⚠ Push SW. SDV1P TV-5 (w/label)	AAL
ES296796	⚠Push SW. SDV3P 5A/80A	CEE, UK
ES313282	Lever SW. SLR-523	
ES313563	Lever SW. SLR-542	
ES313283	Lever SW. SLR-543	
ES313709	Lever SW. SLR-822	
ES313297	Lever SW. SLR-823	
ES313708	Rotary SW. SR26 (PH-2) N2-4-5 20kC	

Parts No.	Description	Note
ES313707	Rotary SW. SR26 (PH-2) N2-6-4 20kC	
ES313738	Rotary SW. SR321N 1-2-7 30kC	
ES310170	Slide SW. 23460	
ET557965	Transistor 2SA733 (Q) (R)	
ET311845	Transistor 2SA899 (B) (V)	
ET311791	Transistor 2SA968 (O) (Y)	
ET305463	Transistor 2SA970 (GR) (BL)	
ET308866	Transistor 2SA979 (G) (H)	
ET311847	Transistor 2SB681 (O) (R) AKAI	
ET459810	Transistor 2SC1222 (E) (F)	
ET311865	Transistor 2SC1904 (B) (V)	
ET308937	Transistor 2SC2130 (G) (H)	
ET312485	Transistor 2SC2229 (O) (Y) AKAI	
ET311790	Transistor 2SC2238 (O) (Y)	
ET307195	Transistor 2SC2240 (GR) (BL)	
ET313560	Transistor 2SC2291 (G) (H)	
ET635218	Transistor 2SC945L (K) (P) (Q) (R)	
ET311846	Transistor 2SD551 (O) (R) AKAI	
ET666404	Transistor 2SD571 (K) (L)	
EV306737	Semi-fixed/Vol. V10K8-1-2 B50k	
EV300921	Semi-fixed/Vol. V10K8-1-2 1k (B)	
EV313562	Single-Axial 2-Throw/Vol. GM70E 50k (Special w) x 2	
EV307188	Single-Axial 2-Throw/Vol. GM80E-250kB x 2	
EV307189	Single-Axial 2-Throw/Vol. GM80E-250kMN	

# 2. MAIN AMP P.C BOARD (L) (M3-8541A) BLOCK

# 3. MAIN AMP P.C BOARD (R) (M3-8542A) BLOCK

Symbol No.	Parts No.	Description	Schematic No.
2-1	BA311573	Main Amp P.C Board (L)	M3-8541A
		Comp. AM-2950	
2-IC1	EI308865	IC TA7318P	45-8-306
2-TR1	ET308866	Transistor 2SA979(G)(H)	45-1-324
2-TR2	ET313560	Transistor 2SC2291(G)(H)	45-1-337
2-TR3	ET311845	Transistor 2SA899(B)(V)	45-1-341
2-TR4	ET312485	Transistor 2SC2229(O)(Y) AKAI	45-1-349
2-TR5	ET311865	Transistor 2SC1904(B)(V)	45-1-342
2-TR7	ET311790	Transistor 2SC2238(O)(Y)	45-1-339
2-TR8	ET311791	Transistor 2SA968(O)(Y)	45-1-338
2-TR13	ET308937	Transistor 2SC2130(G)(H)	45-1-317
2-D1to3	ED624903	Silicon Diode 1S2473	45-3-28
2-D4,5	ED214457	Silicon Diode 1S2472	45-3-41
2-D6to9	ED313566	Silicon Diode GP-25G	45-2-91
	ED624903	Silicon Diode 1S2473	45-3-28
2-L1	E0551711	Phase Compensation Coil	23-1-188
	20001.11	2.2µH (+30%)	
2-TH1	ED321390	Thermister 41D26	45-5-5
2-VR1,2	EV306737	Semi-fixed/Vol. V10K8-1-2	36-10-255
		50 kB	
2-VR3to5	EV300921	Semi-fixed/Vol. V10K8-1-2	36-10-255
		1 kB	
2-C4	EC308940	NP/C. $0.47\mu$ F(M) 50WV	24-17-31
2-C7	EC313570	Aluminum Elect./C. (Vert.) 4.7μF(M) 25WV	24-19-2
2-R13	ER311667	Carbon/R. F 1/4W 1k(J)	35-11-25
2-R16	ER313292	Carbon/R, F 1/4 WS	35-11-25
		180 ohms(J)	
2-R22	ER313292	Carbon/R. F 1/4 WS	35-11-25
		180 ohms(J)	
2-R23to25	ER307196	Carbon/R. F 1/4W	35-11-25
		100 ohms(J)	
2-R26,27	ER308872	Carbon/R. F 1/4W	35-11-25
		4.7 ohms(J)	
2-R28,29	ER308873	Carbon/R. F 1/4W	35-11-25
		150 ohms(J)	
2-R30to33	ER622978	Metal Plate/R. MPC71F1	35-16-48
		5W 0.47 ohm (K)	
2-R46,47	ER313751	Metaloxide Film/R. 2W 6.8k(J)	35-15-18
2-2	ZS325495	Tapping Screw, #2 3x6(BR)	

Symbol			Schematic
Symbol No.	Parts No.	Description	No.
3-1	BA311577	Main Amp P.C Board (R) Comp. AM-2950	M3-8542A
3-TR1	ET308866	Transistor 2SA979(G)(H)	45-1-324
3-TR2	ET313560	Transistor 2SC2291(G)(H)	45-1-337
3-TR3	ET311845	Transistor 2SA899(B)(V)	45-1-341
3-TR4	ET312485	Transistor 2SC2229(O)(Y) AKAI	45-1-349
3-TR5	ET311865	Transistor 2SC1904(B)(V)	45-1-342
3-TR7	ET311790	Transistor 2SC2238(O)(Y)	45-1-339
3-TR8	ET311791	Transistor 2SA968(O)(Y)	45-1-338
3-TR13	ET308937	Transistor 2SC2130(G)(H)	45-1-317
3-TR14	ET557965	Transistor 2SA733(Q)(R)	45-1-124
3-TR15	ET308937	Transistor 2SC2130(G)(H)	45-1-317
3-TR16	ET666404	Transistor 2SD571(K)(L)	45-1-218
3-TR17,18	ET308937	Transistor 2SC2130(G)(H)	45-1-317
3-TR20,21	ET308937	Transistor 2SC2130(G)(H)	45-1-317
3-TR23	ET305463	Transistor 2SA970 (GR)(BL)	45-1-303
3-D1to3	ED624903	Silicon Diode 1S2473	45-3-28
3-D4,5	ED214457	Silicon Diode 1S2472	45-3-41
3-D6to9	ED313566	Silicon Diode GP-25G	45-2-91
3-D10to12	ED214457	Silicon Diode 1S2472	45-3-41
3-D13to16	ED570273	Silicon Diode 1N4004	45-2-59
3-D17,18	ED244732	Zener Diode RD24E(B)	45-6-72
3-L1	ED551711	Phase Compensation Coil 2.2µH(±30%)	23-1-188
3-TH1	ED321390	Thermister 41D26	45-5-5
3-VR1,2	EV306737	Semi-fixed/Vol. V10K8-1-2 50 kB	36-10-255
3-VR3	EV300921	Semi-fixed/Vol. V10K8-1-2 1 kB	36-10-255
3-RL1	EP313565	Relay MS4U 48V DC	47-1-39
3-C4	EC308940	$NP/C. 0.47 \mu F(M) 50WV$	24-17-31
3-C7	EC313570	Aluminum Elect./C. (Vert.) 4.7μF(M) 25WV	24-19-2
3-C20	EC662128	Solid Aluminum/C. (Vert.) 2.2µF(M) 25WV	24-19-2
3-R13	ER311667	Carbon/R. F 1/4W 1k(J)	35-11-25
3-R16	ER313292	Carbon/R. F 1/4 WS 180 ohms(J)	35-11-25
3-R22	ER313292	Carbon/R. F 1/4 WS 180 ohms(J)	35-11-25
3-R23to25	ER307196	Carbon/R. F 1/4W 100 ohms(J)	35-11-25
3-R26,27	ER308872	Carbon/R. F 1/4W 4.7 ohms(J)	35-11-25
3-R28,29	ER308873	Carbon/R. F 1/4W 150 ohms(J)	35-11-25
3-R30to33	ER622978	Metal Plate/R. MPC71F1 5W 0.47 ohms(K)	35-16-48
3-R42,43	ER658034	Metal Oxide Film/R. 2W 220 ohms(J)	35-15-18
3-R52	ER313791	Metal Oxide Film/R. 1W 680 ohms(J)	35-15-17
3-R53	ER313575	Carbon/R. F 1/4W 4.7k(J)	35-11-25
3-R61	ER311669	Carbon/R, F 1/4W 3.3k(J)	35-11-25
3-R63	ER313296	Carbon/R. F 1/4W 10k(J)	35-11-25
3-R66	ER311669	Carbon/R. F 1/4W 3.3k(J)	35-11-25
3-R68	ER313296	Carbon/R. F 1/4W 10k(J)	35-11-25
3-2	ZS325495	Tapping Screw, #2 3x6(BR)	

### 4. TONE CONTROL P.C BOARD (M3-9514)

В	L	O	C	K
В	L	U	C.	K

Parts No.	Description	Schematic No.
BA311565	Tone Control P.C Board Comp. AM-2950	M3-9514
ET307195	Transistor 2SC2240 (GR)(BL)	45-1-302
ET459810	Transistor 2SC1222(E)(F)	45-1-110 23-1-275
EO313582 EO313583	Inductor RX-9P 15MH(K)	23-1-275
EV313562		36-22-42
ES313563	Lever SW. SLR-542	25-12-57
ES313282	Lever SW. SLR-523	25-12-56
EC675178	Solid Aluminum/C. (Vert.) 0.47µF(K) 25WV	24-19-2
EC313744	Solid Aluminum/C. (Vert.)	24-19-2
EC675178	Solid Aluminum/C. (Vert.)	24-19-2
EC662308	Solid Aluminum/C. (Vert.)	24-19-2
ER663625	Carbon/R. F 1/4W 1k(J)	35-11-12
	BA311565 ET307195 ET459810 EO313582 EO313583 EV313562 ES313563 ES313282 EC675178 EC313744 EC675178	BA311565 Tone Control P.C Board

### 5. EQ P.C BOARD (M3-8539A) BLOCK

Symbol No.	Parts No.	Description	Schematic No.
5-IC1	EI305696	IC LA3133	45-8-270
5-SW1	ES313707	Rotary SW. SR26 (PH-2)	25-6-169
		N2-6-4 20kC	
5-SW2	ES310170	Slide SW. 23460	25-3-158
5-J1.2	EJ293376	6P PIN jack	31-1-198
5-C11	EC522167	Solid Aluminum/C. (Vert.)	24-19-2
		0.22µF(M) 25WV	
5-R10	ER313571	Carbon/R. F 1/4W 6.2k(J)	35-11-25

### 6. TAPE P.C BOARD (M3-8539B) BLOCK

Symbol No.	Parts No.	Description	Schematic No.
6-SW3	ES313708	Rotary SW. SR26 (PH-2) N2-4-5 20kC	25-6-168
6-J3,4 6-J5	EJ293365 EJ698051	4P PIN jack DIN jack	31-1-197 31-1-158

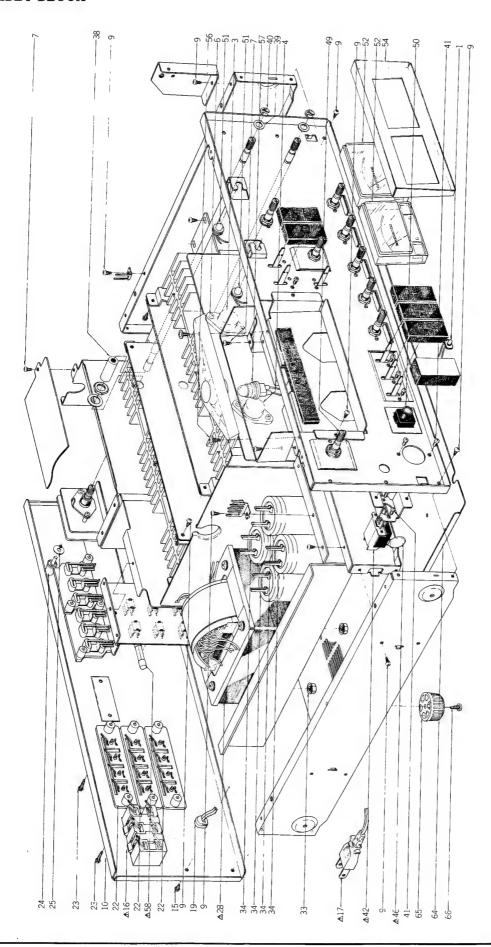
### 7. VOL. P.C BOARD (M3-9513A) BLOCK

Symbol No.	Parts No.	Description	Schematic No.
7-VR2	EV307188	Single-Axial 2-Throw/Vol. GM80E -250kB×2	36-22-35
7-SW1 7-SW3	ES313297 ES313709	Lever SW. SLR-823 Lever SW. SLR-822	25-12-55 25-12-54

# 8. BALANCE P.C BOARD (M3-9513B) BLOCK

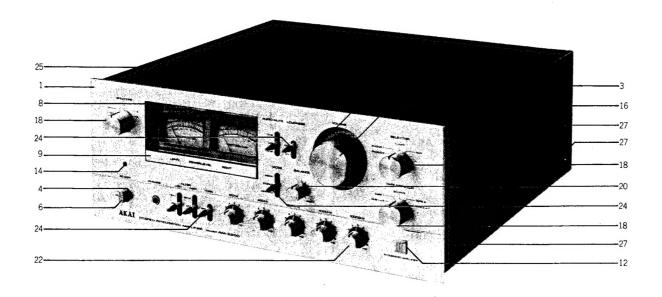
Symbol No.	Parts No.	Description	Schematic No.
8-VR1	EV307189	Single-Axial 2-Throw/Vol. GM70E-250k MN	36-22-36
8-SW2	ES313283	Lever SW. SLR-543	25-12-58

### 9. ASSEMBLY BLOCK



LEDP C BOARD BLOCK   ED308592   LED SY-4050   50-15-20   ED308592   LED SY-4050   50-15-20   ED308592   LED SY-4050   50-15-20   5	9. AS	SEMBLY	BLOCK		Ref. No.	Parts No.	Description	Schematc No.
LED P.C BOARD BLOCK   15-80   25-52   25-22	Ref. No.	Parts No.	Description			EC301320		24-9-122
### Description   Section		LED P.C BO	ARD BLOCK		9-49	ES313738	Rotary SW. SR321N 1-2-7	25-7-52
Part From Compensation BLOck	9-1			45-15-20	0.50	E1201100		31-2-83
9-2x E1635218 Transistor 2SC9451. (K(P)P(Q)(R))		TEMP COM	PENSATION RI OCK					
HEAT SINK BLOCK   5-134   5-	9-2x			45-1-85				46 1-004
HEAT SINK BLOCK  F1311846 Transistor 25B581(O)(R)  AKAI  F1311847 Transistor 25B681(O)(R)  AKAI  AKAI  Sp. 2542456 Power Transistor Socket  Sp. 25593201 Screw, pan hand 3x16  Again Sping Screw #2 3x8 (BR)  Sp. 25302024 Tapping Screw #2, 3x8 (Fan)  SASSMBLY BLOCK  ASSEMBLY BLOCK  ASSEMBLY BLOCK  Sping Screw, #2, 3x6 (BR)  Sping Screw, #2, 3x6 (BR)  ASSEMBLY BLOCK  Sping Screw, #2, 3x6 (BR)  ASSEMBLY BLOCK  ASSEMBLY BLOCK  Sping Screw, #2, 3x6 (BR)  S			(K)(P)(Q)(R)					
18-1 SINK   STATE		VID A TO OUR IV	DI OCIV					
AKAI  Sebasa  Secow, #2 pan 3x8 (%) s  9-57  EL30840  Lamp (Cord Type) 8V 300m A  22-27.  ASSEMBLY BLOCK  By 91-13 SP313765  Rear Panel (C-2)(CSA)  A) 3-1-80  ASSEMBLY BLOCK  By 91-15 SP313765  A 2-7-8  CUJT.CSA, AAL)  39-1-8  A 3-1-80  A 3-1-80  A 3-1-80  A 3-1-80  A CCard (UI)  ACCAPACUL (CSA, AAL)  39-1-8  ASSEMBLY BLOCK  By 91-18  E1240535  A 3-1-80  A AC Card (UI)  ACCAPACUL (CSA, AAL)  39-1-8  ACCAPACUL (CSA, AAL)  39	0.3			45-1-343				M3-8530
9.5   E131847   Transistor Scheek   100   RC	9-3	21311040		10 1 0.0	9-56	ZS462194		
9.5x E1524456 Power Transistor Socker Power Trans. AM-29501-30 9-8. Z5302024 Tapping Serew #2, 3x8 (BR) 9-9. Z5347840 Tapping Serew #2, 3x8 (BR) 9-9. Z532495 Tapping Serew #2, 3x8 (BR) 9-9. Z532495 Tapping Serew #2, 3x6 (BR) 9-9. Z532495 Tapping Serew #2, 3x6 (BR) 9-10 Sp313764 Rear Panel (C-2)(CSA) 1-12 Sp313765 Rear Panel (C-2)(CSA) 1-13 Sp313765 Rear Panel (C-2)(CSA) 1-13 Sp313765 Rear Panel (C-2)(CSA) 1-14 Sp31-15 Power Panel (C-2)(CSA) 1-15 Z5447761 Tapping Serew, #2, 3x6 (BR) 1-15 Z5447761 Tapping Serew, #2, 3x6 (BR) 1-16 E1240535 A 3-Throw AC Outlet (U/T.CSA,AAL) 1-17 EW306428 A AC Cord (U/T.CSA,AAL) 1-18 Z5431945 Tapping Serew #2, 3x1 (BR) 1-18 Z5431945 Tapping Serew #2, 3x1 (BR) 1-19 Z651945 Tapping Serew #2	9-4	ET311847		45-1-344	9-57	E1.308840		28-2-71
9.6. Z\$593201 Z\$59320 Z\$593201	0.5	E1604406		31-1-97	)-57	223000.0		
9-7				OL 1 31				
9-9x Z5302404 Tapping Screw #2, 3x8 (Pan) 9-9y Z5325495 Tapping Screw, 2, 3x6 (BR)  ASSEMBLY BLOCK ASSEMBLY BLOCK Polity Spil 3764 Rear Panel (U-2)(UIT) 9-10 Spil 3764 Rear Panel (U-2)(UIT) 9-11 Spil 3764 Rear Panel (C-2)(CER) 9-12 Spil 3765 Rear Panel (P-2)(CER) 9-13 Spil 3765 Rear Panel (P-2)(CER) 9-13 Spil 3766 Rear Panel (P-2)(CER) 9-14 Spil 3766 Rear Panel (P-2)(CER) 9-15 Z5447761 Tapping Screw, #2, 3x6 (BR) 9-16 E7406335 A 3-Throw AC Outet 9-17 EW306428 A AC Cord CUI (CSA, AAL) 9-18 EW305691 A AC Cord CUI (CSA, AAL) 9-19 E7406355 Strain Relief Ska-NA 9-20 E7206535 Tapping Screw #2, 3x1 (2BR) 9-21 Z5325455 Tapping Screw #2, 3x1 (2BR) 9-22 E7315359 Speaker Terminal 9-23 Z552265 Tapping Screw #2, 3x1 (2BR) 9-24 E1306940 Earth Terminal 9-25 ZW651052 Washer (SPC) D3.2x10x11 9-27 ZW413275 A Power Trans. AM-2950T-70 9-28 B7313275 A Power Trans. AM-2950T-70 9-31x B7313275 A Power Trans. AM-2950T-70 9-32x ZW69308 Nylon Rivet (FNRP) 3x5.5 18-32 ZW69308 A Push SW, SU/IT) 9-44x ES280258 A Push SW, SU/IT) 9-45x ES280258 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-47x EC286198 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-47x EC286198 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-47x EC286198 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-47x EC286198 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-47x EC286198 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-47x EC286198 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-47x EC286198 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-47x EC286198 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-47x EC286198 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-47x EC286198 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-47x EC286198 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-47x EC286198 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-47x EC286198 A Ceramic/C, D13-16 E8 0-014F(P) 500WY (U/T) 9-15 S250E8 0-014F(P) 500WY (U/T) 9-15 S250E8 0-014F(P) 500WY (U/T) 9-15 SP	9-7		• •					
Second   S	9-8x	ZS302024						
ASSEMBLY BLOCK  ASSEMBLY BLOCK  Policy Spain State Rear Panel (U.2)(U/T)  Policy Spain State Panel (U.2)(U/T)  Policy Spain State Panel (U.2)(U/T)  Policy S		70						
ASSEMBLY   ASSEMBLY BLOCK   Sear Panel (U-2)(U/T)   M-9-9118   Sp313764   Rear Panel (U-2)(U/T)   M-9-9118   Sp313765   Rear Panel (U-2)(U/T)   M-9-9118   Sp313765   Rear Panel (U-2)(U/T)   M-9-919   Sp313765   M-2-10   M-9-919   Sp313776   M-2-10   M-9-919   M-9-919   Sp313776   M-2-10   M-9-919   M-9	9-9	ZS325495	Tapping Screw, #2, 3x6 (BR)					
9-10 SP313764 Rear Panel (U-2)(U/T) 9-11x SP313765 Rear Panel (C-2)(CSA) 9-12x SP313767 Rear Panel (C-2)(CSA) 9-13x SP313767 Rear Panel (C-2)(CSE) 9-13x SP313767 Rear Panel (E-2)(UK) 9-14x SP313768 Rear Panel (E-2)(UK) 9-15 ZS44761 Tapping Serew, #2, 3x6 (BR) (Black) 9-16 EJ240535		ASSEMBLY	BLOCK		9-63x	EF242605		39-1-53
9-12x SP313767 Rear Panel (&-2)(CEE) M3-9512 9-64 9-13x SP313767 Rear Panel (&-2)(CEE) M3-9512 9-64 9-65 SA312465 Circular Foot (A) Part CA (A-604 Part CA) Part CA) Part CA) Part CA (A-604 Part CA) Par	9-10						6.3AI (CEE,UK)	
9-12x SF313767 Rear Fanel (&2)(CEE) M3-9612 9-64 SF313668 Bottom Plate M3-8629 1-14x SF313768 Rear Fanel (&2)(CEE) M3-9612 9-65 SA312465 Circular Foot (A) Part CA CA-6014 SF313768 Rear Fanel (&2)(CEE) M3-9612 9-65 SA312465 Circular Foot (A) Part CA CA-6014 SF313768 Rear Fanel (&2)(CEE) M3-9612 9-65 SA312465 ST2 APPING STEWN #2, 3.46 (Black) 31-173 (U/T,CSA,AAL) 25-3-65 2-194 EV305691 A AC Cord (U/T) SA,AAL) 25-3-65 2-194 EV305691 A AC CORD (U/T,SA,AAL) 25-3-65 2-194 EV305691 A EV305	9-11x					FINAL ASS	EMBLY BLOCK	
9-14x SP313768 Rear Panel (B-2)(UK) M3-9512 9-6.5 SA312465 Circular Foot (A) Part CA CA-9014 CA-9-18x EA-9-19 EZ-631945 Strain Relief SR-AN-4 CA-9-19 EZ-631959 Speaker Terminal Tapping Screw #2, 3x8 (BR) SP-23 EJ-198 Speaker Terminal Speaker SPCD D3.2x10x1t Screw, pan 4x6, w/washer SPCD D3.2x10x1t Screw, pan 4x					9-64			
9-66   Z\$565942   Tapping Screw #2 4×5 (ran)					9-65		Circular Foot (A) Part CA	CA-6014
9-16 EJ240535	9-15				9-66	ZS565942	Tapping Screw #2 4x8 (Pan)	
9-18	9-16	EJ240535		31-1-173				
9-18 EW305691				00 0 04				
9-19 EZ631945 Strain Relief SR-aN-4 (UIT.CSA, AAL) 9-20x EJ296853								
Company   Comp								
9-21x ZS463353 Tapping Screw #2, 3x8 (BR)  9-22 EJ313559 9-23 ZS522865 Tapping Screw #2, 3x12(BR)  9-24 EJ306940 9-25 ZW651082 9-26x ZS201767 9-27x ZW4313188 9-28 BT313278								
9-22 E1313559 Speaker Terminal 32-1-103  9-23 ZS522865 Tapping Screw #2, 3x12(BR) (Black) 9-24 EJ306940 Earth Terminal 32-1-87  Washer (SPC) D3.2x10x1t Screw, pan 4x6, w/washer  9-27x ZW413188 Nut M4, #1  9-28 BT313278 A Power Trans. AM-2950T-70 (CSA) 9-30x BT313273 A Power Trans. AM-2950T-30 (SAA) 9-31x BT313275 A Power Trans. AM-2950T-30 34-701  (CSA) 9-31x BT313276 A Power Trans. AM-2950T-30 34-702  (CCE) 9-32x BT313276 A Power Trans. AM-2950T-50 (UK) 9-33x ZS608185 Speaker (SPC) Black) 9-35x ZS608185 Speaker (SPC) Black) 9-37x EJ554578 Short Plug 42-1-66 9-39 ZW322110 Washer (Nylon) D6.1x10x1t 9-40 ZW270123 E7 Ring 4M ES224436 A Push SW. (U/T) 9-41x ES286188 A Push SW. (U/T) 9-45x ES296796 A Push SW. SDV1P TV-5 (CSEA) 9-45x ES296796 A Push SW. SDV1P TV-5 (CSEA) 9-47x EC286198 A Ceramic/C. AL-10 0.01µF(P) 500WV (U/T)	9-20x 9-21x		Tapping Screw #2, 3x8 (BR)	31-1-199				
(Black) 9-24 EJ306940 Earth Terminal 32-1-87 9-25 ZW651082 Washer (SPC) D3.2x10x1t 9-27x ZW431388 Nut M4, #1 9-28 BT313278	9-22	EJ313559	, ,	32-1-103				
9-26	9-23	ZS522865						
9-26x ZS01767 Screw, pan 4x6, w/washer 9-27x ZW413188 Nut M4, #1 9-28 BT313278 Δ Power Trans. AM-2950T-70 (U/T) 9-29x BT313273 Δ Power Trans. AM-2950T-30 (SAL) 9-30x BT313273 Δ Power Trans. AM-2950T-20 (AAL) 9-31x BT313275 Δ Power Trans. AM-2950T-40 (CEE) 9-32x BT313276 Δ Power Trans. AM-2950T-50 (CEE) 9-32x BT313276 Δ Power Trans. AM-2950T-50 (UK) 9-33 ZW413267 Flange Nut M4 9-34 EC313279 Elect./C. 6800μF 63WV 24-10-133 9-36x ZW698308 Nylon Rivet (FNRP) 3x5.5 (Black) 9-37x EJ554578 Short Plug 42-1-66 9-38 TA646773 Joint AA-5240 9-40 ZW270123 E'R ing 4M 6-1-9 9-41 ZS379350 Screw, pan 3x6 9-42 ES224436 Δ Push SW. (UT) 9-43x ES280258 Δ Push SW. (SDV1P TV-5 (W/label) (AAL) 9-44x ES315801 Δ Ceramic/C. DD31-6E (CIEL) 9-47x EC286198 Δ Ceramic/C. DD31-6E (OL) 9-47x EC286198 Δ Ceramic/C. AL-10 0.01μF 24-5-69				32-1-87				
9-27x ZW413188 Nut M4, #1 9-28 BT313278 Δ Power Trans. AM-2950T-70 (U/T) 9-29x BT313274 Δ Power Trans. AM-2950T-30 38-4-701 9-30x BT313273 Δ Power Trans. AM-2950T-20 (AAL) 9-31x BT313275 Δ Power Trans. AM-2950T-30 38-4-702 9-32x BT313276 Δ Power Trans. AM-2950T-50 (CEE) 9-32x BT313276 Δ Power Trans. AM-2950T-50 38-4-702 9-32x BT313276 Δ Power Trans. AM-2950T-50 (UK) 9-33 ZW413267 Flange Nut M4 Elect./C. 6800μF 63WV 24-10-133 9-35x ZS608185 9-36x ZW698308 Nylon Rivet (FNRP) 3x5.5 (Black) 9-37x EJ554578 γγγγγγγγγγγγγγγγγγγγγγγγγγγγγγγγγγγγ								
9-28 BT313278								
9-29x BT313274				38-4-704				
9-30x BT313273	9-29x	BT313274	⚠ Power Trans. AM-2950T-30	38-4-701				
9-31x BT313275	9-30x	BT313273	⚠ Power Trans. AM-2950T-20	38-4-700				
9-32	9-31x	BT313275	⚠ Power Trans. AM-2950T-40	38-4-702				
9-33 ZW413267 Flange Nut M4 9-34 EC313279 Elect./C. 6800μF 63WV 24-10-133 9-35x Z8608185 Screw, pan 2.6x4 9-36x ZW698308 Nylon Rivet (FNRP) 3x5.5 2-7-54  (Black) 9-37x EJ554578 Short Plug 42-1-66 9-38 TA646773 Joint 'AA-5240 9-39 ZW322110 Washer (Nylon) D6.1x10x1t 9-40 ZW270123 'E' Ring 4M 6-1-9 9-41 ZS379350 Screw, pan 3x6 9-42 ES224436 Δ Push SW. (U/T) 25-5-221 9-43x ES280258 Δ Push SW. SDV1P TV-5 (w/label) (AAL) 9-44x ES315801 Δ Push SW. ESB-9933A Z-33 (w/label) (ASL) 9-45x ES296796 Δ Push SW. SDV3P 5A/80A 25-5-255 (CEE, UK) 9-46 EC204671 Δ Ceramic/C. DD31-6E 0.01μF(P) 500WV (U/T) 9-47x EC286198 Δ Ceramic/C. AL-10 0.01μF 24-5-69	9-32x	BT313276	⚠ Power Trans. AM-2950T-50	38-4-703		•		
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Section   Sec			Screw, pan 2.6x4	•				
9-38 TA646773 Joint AA-5240 9-39 ZW322110 Washer (Nylon) D6.1×10×1t 9-40 ZW270123 E Ring 4M 6-1-9 9-41 ZS379350 Screw, pan 3x6 9-42 ES224436 Δ Push SW. (U/T) 25-5-221 9-43x ES280258 Δ Push SW. SDV1P TV-5 (w/label) (AAL) 9-44x ES315801 Δ Push SW. ESB-9933A Z-33 TV-10 (CSA) 9-45x ES296796 Δ Push SW. SDV3P 5A/80A (CEE,UK) 9-46 EC204671 Δ Ceramic/C. DD31-6E 0.01μF(P) 500WV (U/T) 9-47x EC286198 Δ Ceramic/C. AL-10 0.01μF 24-5-69	9-36x	ZW698308	(Black)	2-7-54				
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(w/label) (AAL)  9-44x ES315801 Δ Push SW. ESB-9933A Z-33								
TV-10 (CSA)  9-45x ES296796 Δ Push SW. SDV3P 5A/80A 25-5-255 (CEE,UK)  9-46 EC204671 Δ Ceramic/C. DD31-6E 24-5-66 0.01μF(P) 500WV (U/T)  9-47x EC286198 Δ Ceramic/C. AL-10 0.01μF 24-5-69			(w/label) (AAL)					
(CEE,UK)  9-46 EC204671 Δ Ceramic/C. DD31-6E 24-5-66 0.01μF(P) 500WV (U/T)  9-47x EC286198 Δ Ceramic/C. AL-10 0.01μF 24-5-69	9-44x		TV-10 (CSA)					
0.01μF(P) 500WV (U/T) 9-47x EC286198 Δ Ceramic/C. AL-10 0.01μF 24-5-69			(CEE,UK)					
y the Bosonio A common to the per	9-46		0.01μF(P) 500WV (U/T)					
(2) 123W (AAL, COA)	9-47x	EC286198		24-5-69				

### 10. FINAL ASSEMBLY BLOCK



### 10. FINAL ASSEMBLY BLOCK

Ref. No.	Parts No.	Description	Schematic No.
	FRONT PA	NEL BLOCK	
10-1	BD311585	Front Panel Block Comp.	M3-9517
	DD 044 804	AM-2950	140 0515
10-2x	BD311586	Front Panel Block Comp.	M3-9517
	T101010	AM-2950-BL	M2 0702 07
10-3	TA313632	Vol. Illumination Plate	M3-8503, 85
10-4	SE306863	Button Escutcheon	M3-2522
10-5x	ZG306867	Taper Spring	M3-2524
10-6	SK306864	Push Button	M3-2523
10-7x		Push Button (BL)	M3-2523
10-8	ZS313633	Meter Plate	M3-8505
10-9	SM313634	Meter Name Plate	M3-8506
	SM313635	Meter Name Plate (BL)	M3-8506
	ZW575730	Speed Nut (P Type) (3)	6-3-6
10-12		DC Name Plate	M3-8507
	SM313637	DC Name Plate (BL)	M3-8507
10-14	SE311728	Power Lens	PC-2021
	FINAL ASS	EMBLY BLOCK	
10-15x	ZS447840	Tapping Screw #2, 3x8 (BR)	
10-16	SK308562	Vol. Knob	M3-4530
10-17x	SK308563	Vol. Knob (BL)	M3-4530
10-18	SK308567	Knob (B)	M3-4532
10-19x	SK308568	Knob (B-BL)	M3-4532
10-20	SK313758	Knob (A)	M3-9508
10-2 fx	SK313759	Knob (A-BL)	M3-9508
10-22	SK313760	Knob (B)	M3-9509
10-23x	SK313761	Knob (B-BL)	M3-9509
10-24	SK310130	Lever Knob	M 3-6515
10-25	BC313669	Upper Plate	M3-8533
10-26x	BC313670	Upper Plate (AAL)	M3-8533
10-27	ZS537006	Screw, bind 4x8 (Black)	
10-28x	ZS447761	Tapping Screw, #2, 3×6 (BR)	
		(Black)	
10-29x	ZW305013	Pop Rivet D3.2	7-6-9

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Parts No.	Ref. No. & Symbol No.	Parts No.	Ref. No. & Symbol No.	Parts No.	Ref. No. & Symbol No.	Parts No.	Ref. No. & Symbol No.	Parts No.	Ref. No. & Symbol No.
BA311565 BA311573 BA311577 BC313669 BC313670 BD311585 BD311586 BT313273 BT313274 BT313275	4-1 2-1 3-1 10-25 10-26x 10-1 10-2x 9-30x 9-29x 9-31x	EF277402 EF303348 EF303349 EF313584 EF623103 EI305696 EI308865 EJ240535 EJ293365 EJ293376	9-59x 9-60x 9-61x 9-58 9-62x 5-IC1 2-IC1 9-16 6-J3,4 5-J1,2	ER313296 ER313296 ER313571 ER313575 ER313751 ER313791 ER622978 ER622978 ER658034 ER663625	3-R63 3-R68 5-R10 3-R53 2-R46,47 3-R52 2-R30to33 3-R30to33 3-R42,43 4-R31	ET311865 ET311865 ET312485 ET312485 ET313560 ET313560 ET459810 ET557965 ET635218 ET666404	2-TR5 3-TR5 2-TR4 3-TR4 2-TR2 3-TR2 4-TR4t06 3-TR14 9-2x 3-TR16	SP313668 SP313764 SP313765 SP313766 SP313767 SP313768 SZ313633 TA313632 TA646773 ZG306867	9-64 9-10 9-12x 9-11x 9-13x 9-14x 10-8 10-3 9-38 10-5x
BT313276 BT313278 EC204671 EC286198 EC301320 EC308940 EC313279 EC313570 EC313570	9-32x 9-28 9-46 9-47x 9-48x 2-C4 3-C4 9-34 2-C7 3-C7	EJ296853 EJ301199 EJ306940 EJ313559 EJ554578 EJ624486 EJ698051 EL308840 EL313557 EM313280	9-20x 9-50 9-24 9-22 9-37x 9-5x 6-J5 9-57 9-51 9-52	ES224436 ES280258 ES296796 ES310170 ES313282 ES313283 ES313297 ES313563 ES313707 ES313708	9-42 9-43x 9-45x 5-SW2 4-SW2,3 8-SW2 7-SW1 4-SW1 5-SW1 6-SW3	EV300921 EV300921 EV306737 EV306737 EV307188 EV307189 EV313562 EW305691 EW306428 EZ631945	2-VR3to5 3-VR3 2-VR1,2 3-VR1,2 7-VR2 8-VR1 4-VR1to5 9-18x 9-17 9-19	ZS201767 ZS302024 ZS325495 ZS325495 ZS325495 ZS379350 ZS447761 ZS447761 ZS447840 ZS447840	9-26x 9-8x 2-2 3-2 9-9 9-41 9-15 10-28x 9-7 10-15x
EC313744 EC522167 EC662128 EC662308 EC675178 EC675178 ED214457 ED214457 ED214457	4-C12 5-C11 3-C20 4-C20 4-C1 4-C16 2-D4,5 3-D4,5 3-D10to12 3-D17,18	EM313281 EO313582 EO313583 EO551711 EO551711 EP313565 ER307196 ER307196 ER308872 ER308872	9-53x 4-L1 4-L2 2-L1 3-L1 3-RL1 2-R23to25 3-R23to25 2-R26,27 3-R26,27	ES313709 ES313738 ES315801 ET305463 ET307195 ET308866 ET308866 ET308937 ET308937	7-SW3 9-49 9-44x 3-TR23 4-TR1to3 2-TR1 3-TR1 2-TR13 3-TR13 3-TR15	ML313665 ML313666 SA312465 SE306863 SE311728 SK306864 SK306866 SK308562 SK308563 SK308567	9-54 9-55x 9-65 10-4 10-14 10-6 10-7x 10-16 10-17x 10-18	ZS462194 ZS463353 ZS522865 ZS537006 ZS565942 ZS593201 ZS608185 ZW270123 ZW305013 ZW322110	9-56 9-21x 9-23 10-27 9-66 9-6 9-35x 9-40 10-29x 9-39
ED308592 ED313566 ED313566 ED321390 ED570273 ED624903 ED624903 ED624903 EF242605	9-1 2-D6to9 3-D6to9 2-TH1 3-TH1 3-D13to16 2-D1to3 2-D10to12 3-D1to3 9-63x	ER308873 ER308873 ER311667 ER311669 ER311669 ER313292 ER313292 ER313292 ER313292	2-R28,29 3-R28,29 2-R13 3-R13 3-R61 3-R66 2-R16 2-R22 3-R16 3-R22	ET308937 ET308937 ET311790 ET311790 ET311791 ET311845 ET311845 ET311846 ET311847	3-TR17,18 3-TR20,21 2-TR7 3-TR7 2-TR8 3-TR8 2-TR3 3-TR3 9-3	SK308568 SK310130 SK313758 SK313759 SK313761 SM313634 SM313635 SM313635 SM313637	10-19x 10-24 10-20 10-21x 10-22 10-23x 10-9 10-10x 10-12 10-13x	ZW413188 ZW413267 ZW575730 ZW651082 ZW698308	9-27x 9-33 10-11x 9-25 9-36x

### **SECTION 3**

### SCHEMATIC DIAGRAM

### AM-2950 NO. 1580862A SCHEMATIC DIAGRAM

